

Double-level Constant Output Power Class D Audio Amplifier

♦General Description

The OCA7238 is a high efficiency filter-less Class-D audio power amplifier with Automatic Gain Control (AGC) technology and an integrated high efficiency charge pump boost power supply. The device constantly monitors output power and dynamically adjust internal gain to prevent long time overstress across the speaker.

The integrated charge pump structure generates 5.9V supply for output stage of amplifier. It can deliver 1W (THD+N=1%) of continuous average power to an 8Ω load by a lithium/lon battery. The OCA7238 features high efficiency up to 84%, which helps extend battery life when playing audio.

The AGC with double-level constant output power technology helps designer to select suitable output power which match the speaker.

The OCA7238 has a 40µVrms low output noise at gain=8V/V to improve the signal to noise ratio (SNR).

The OCA7238 is available in small 1.57mmX1.61mm 16-ball WLCSP package with 400µm pitch.

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♦Features

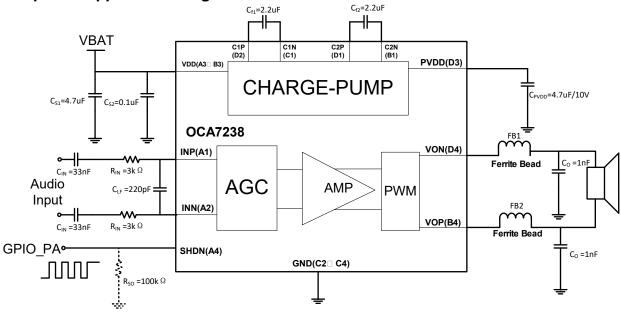
- Built-In AGC With 4 Constant Output Power Control:1.2W,1W,0.8W,0.6W@8Ω
- Built-in Charge Pump Power Supply
- ◆ Low Output Noise : 40µVrms @ gain=8V/V
- Vdd=3.8V(A-Weighted)
- ♦ High Efficiency : 84%
- 2.7W Output into 8Ω Load at 4.2V With THD+N=10%
- THD+N:0.015%@1kHz,500mW,8Ω Load,3.8V Supply
- Excellent performance in fully-differential application
- Thermal and Short-Circuit Protection with Auto Recovery
- Built-in Pop-and-click noise suppression
- Low RF Susceptibility
- Single wire Pulse Control
- Available in 1.57mmX1.61mm 16-ball WLCSP Packager
 - Applications
- Mobile Phones and Tablets
- ♦ Portable Media Players







Simplified Application Diagram



♦Pin Configuration and Functions

OCA7238 TOP VIEW

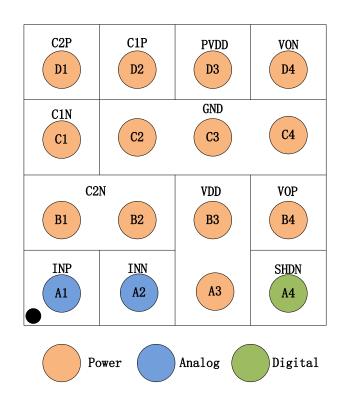


Table 1 Pin Functions

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OCA7238 MARKING DIAGRAM





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PIN No.	PIN Name	Description		
A1	INP	Positive audio input of the Class D Audio Amplifier		
A2	INN	Negative audio input of the Class D Audio Amplifier		
A3、B3	VDD	Supply voltage		
A4	SHDN	Single wire Pulse Control Terminal		
B1 ,B2	C2N	Charge-Pump Flying Capacitor Terminal		
B4	VOP	Positive PWM audio Output of the Class D Audio Amplifier		
C1	C1N	Charge-Pump Flying Capacitor Terminal		
C2,C3,C4	GND	Ground		
D1	C2P	Charge-Pump Flying Capacitor Terminal		
D2	C1P	Charge-Pump Flying Capacitor Terminal		
D3	PVDD	Audio power stage supply voltage		
D4	VON	Negative PWM audio Output of the Class D Audio Amplifier		

Absolute Maximum Ratings

Over operating free-air temperature range, TA= 25° C (unless otherwise noted)⁽¹⁾

Pa	Parameter			Unit		
Supply Voltage	VDD	-0.3	5.5	V		
Input Voltage	INP,INN,SHDN	-0.3	VDD+0.3	V		
Operating free-air temperat	-40	85	°C			
Operating junction tempera	-40	150	°C			
Storage temperature range	-65	150	°C			
Minimum load impedance	4		Ω			
ESD(2)						
Human Body Model (HBM) E		2000				
Machine Model (MM) ESD	200	200				
Thermal Metric						
θ _{JA} 14-ball WLCSP 1.57x1.	61mm	170		° C/W		

(1)Stresses beyond those listed under absolute maximum ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under recommended operating conditions is not implied. Exposure to absolute-maximumrated conditions for extended periods may affect device reliability.

(2) This device series contains ESD protection and passes the following tests:

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Human Body Model (HBM) standard: MIL-STD-883J/Method 3015.8 for all pins.

Machine Model (MM) standard: JESD22-A115C for all pins.

Charged devices and circuit boards can discharge without detection. Although this product features patented or proprietary protection circuitry, damage may occur on devices subjected to high energy ESD. Therefore, proper ESD precautions should be taken to avoid performance degradation or loss of functionality.

♦ Electrical Characteristics

VDD=3.6V, T_A = 25° C, R_L = 8 Ω +33µH, Rin = 3k Ω , Cin = 1µF (unless otherwise noted)

Parameter	Symbol	Conditions	Min	Тур	Max	Uni
Supply Voltage Range	VDD		3		5	V
Shutdown Current	ISD			0.1	1	μA
Turn Off Time	TOFF		100		500	μs
Over Temp Protection	TOVP			155		°C
Single wire pulse (SHI	ON PIN)			· · · · ·		
High-level Input Voltage	VSDIH		1.3		VDD	V
Low-level Input Voltage	VSDIL		0		0.35	V
High-level Duration	TSDIH		1		10	μs
Low-level Duration	TSDIL		1		10	μs
Charge-Pump(CP) Boo	ost Conver	ter				-
Over Voltage Production	VOVP		5.6	5.9	6.2	V
Output Regulation	פחחעם	No Load, VDD*1.5 < VOVP		1.5*VDD		V
Voltage	PVDDS	No Load, VDD*1.5 > VOVP		VOVP		V
Switching Frequency	FCP			1.06		MF
Power Amplifier (PA)						-1
Operating Quiescent Current	IQ	Input AC Ground		12		mA
Turn-on Time	TON			41.25		ms
Switching Frequency	FPA			800		kHz
Voltage Gain	AV			16.6		V/\
Input Impedance	RIN	Speaker Mode		16.6k		Ω
		Rin = 3kΩ, Cin = 33nF, Gain =16, A- weighted		56		
Output Noise Voltage	VN	Rin = 10kΩ, Cin = 33nF, Gain=12, A- weighted		45		μV
		Rin = 24kΩ, Cin = 33nF, Gain=8, A- weighted		40		
Output Impedance in SD	ZO	SHDN = 0		10k		Ω
Total Harmonic		VDD = 3.8V, PO = 0.2W, RL=8Ω+33μH, Mode7		0.01		
Distortion Plus Noise	THD+N	VDD = 3.8V, PO = 0.5W, RL=8Ω+33μH, Mode7		0.015		%
		VDD = 3.8V, PO = 1 W, RL=8Ω+33μH, Mode7		0.02]





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			/, PO = 1 W,	1	84		
		VDD = 4.20 RL=80		84			
Class D + CP		VDD = 3.8V		84		~	
Efficiency	η	RL=80		-		%	
,			, PO = 0.6 W,		80		
			2+33μH				
		Input AC Ground,			-71	-61	
Power Supply Ripple	PSRR	200mVpr			-71	-61	dE
Rejection		VDD = 4.2			-71	-01	
Output Power	PO	VDD = 4.2V,	THD+N = 1%,		1.78		W
		RL=80	2+33μH				
		VDD = 3.8V,	THD+N = 1%,		1.45		
		RL=80	2+33μH				
		VDD = 3.3V,	THD+N = 1%,		1.07		
		RL=80	2+33μH				
		VDD = 4.2V,	THD+N = 10%,		2.2		
			2+33μH				
		-	THD+N = 10%,		1.78		
			2+33μH				
		-	THD+N = 10%,		1.3		
			2+33μH				
		,	THD+N = 1%,		2.08		
			2+33μH				
			THD+N = 1%,		1.69		
		RL=60					
		VDD = 3.3V, THD+N = 1%,			1.23		
		RL=60					
			VDD = 4.2V, THD+N = 10%,		2.54		
			2+33μH				
			THD+N = 10%,		2.06		
			2+33µH				
		VDD = 3.3V,		1.51			
		RL=60		0.40			
		-	THD+N = 1%,		2.46		
			2+33µH		1.00		
			THD+N = 1%, 2+33μH		1.99		
			<u>2+35μΠ</u> THD+N = 1%,		1.43		
		,	Ω+33μH		1.43		
			THD+N = 10%,		2.94		
			2+33μH		2.34		
			THD+N = 10%,		2.37		
		,	2+33μH		2.01		
			THD+N = 10%,		1.73		
		-	2+33μH				
			· ·				
			RL=8Ω+33µH	1.05	1.167	1.284	
		VDD = 3.8V,	RL=6Ω+33µH	1.357	1.508	1.658	
		Mode1	RL=4Ω+33µH	1.85	2.056	2.262	
			RL=8Ω+33µH	0.889	0.988	1.087	
		VDD = 3.8V,	•				
		Mode2	RL=6Ω+33µH	1.151	1.279	1.407	
			RL=4Ω+33µH	1.667	1.852	2.037	





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AGC Output Power	POAGC	VDD = 3.8V, Mode3	RL=8Ω+33μH RL=6Ω+33μH RL=4Ω+33μH	0.716 0.93 1.35	0.795 1.033 1.5	0.875 1.137 1.649		
			RL=8Ω+33µH	0.537	0.597	0.657		
		VDD = 3.8V, Mode4	RL=6Ω+33µH	0.695	0.772	0.849		
		Moder	RL=4Ω+33µH	1.011	1.123	1.235		
AGC Attack Time	TATK	VDD = 3.8V, Mode	e3, Vin = 1.5Vp		7.5		ms	
AGC Release Time	TREL				280		ms	
AGC Gain Step Size		Voltage Step			0.5		dB	
Max Attenuation Gain					-13.5		dB	
Signal Noise Ratio	SNR	Rin = 3kΩ, Cin = 3	3nF,Po=1W		97		dB	

♦ Operating Control Description

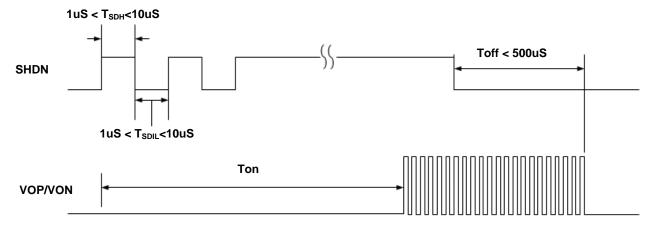


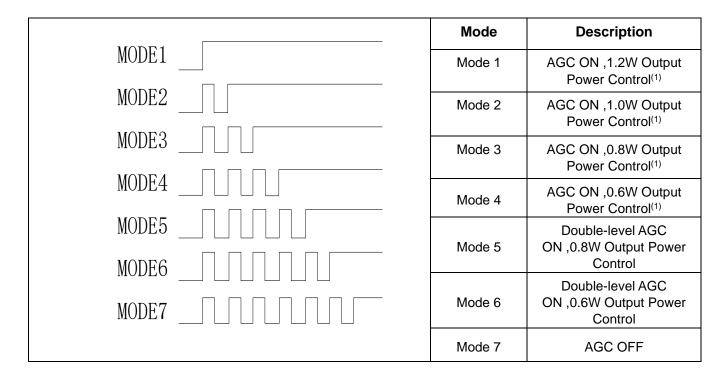
Figure 1. Single Wire Pulse Control timing sequence





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Table 2 Operation Mode Description



(1) The 1.2W,1.0W,0.8W,0.6W is approximate value, you can get the exact value in "Electrical Characteristics".

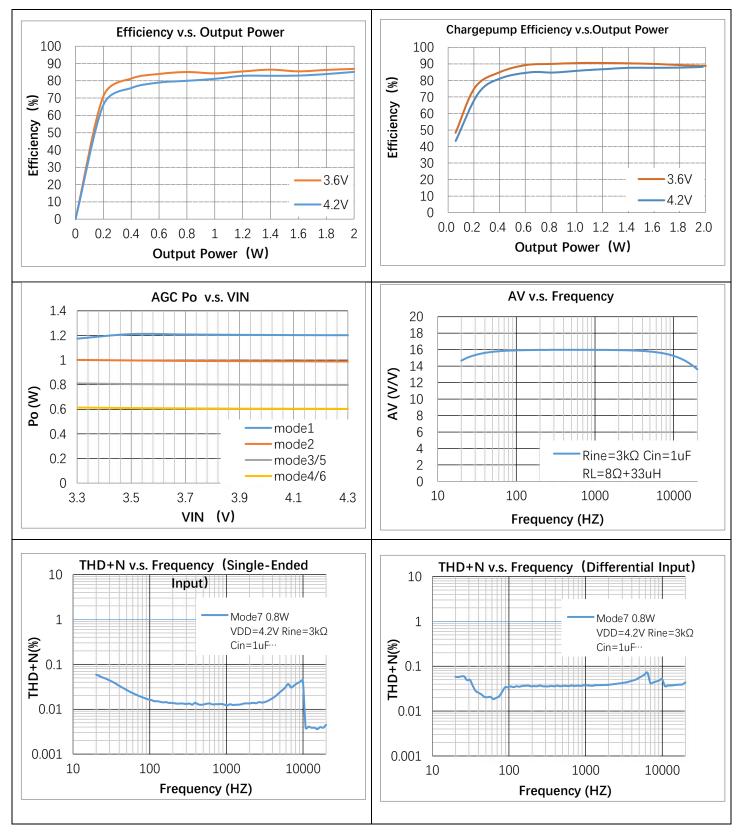


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Typical Characteristics

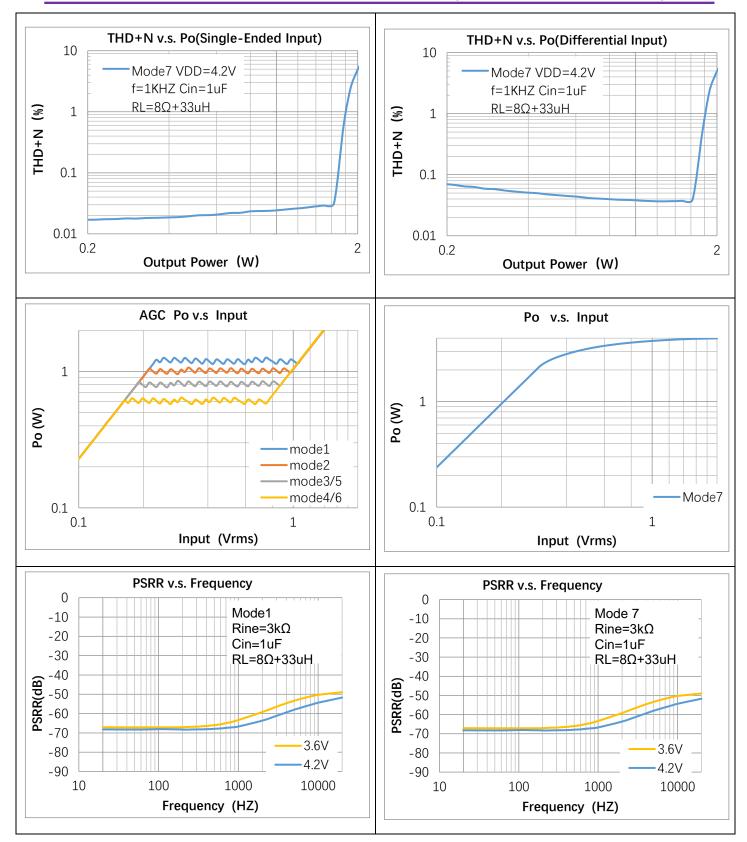
(Unless otherwise noted, VDD=4.2V, CIN=33nF, Rine=3KQ, RL=8Q+33uH)







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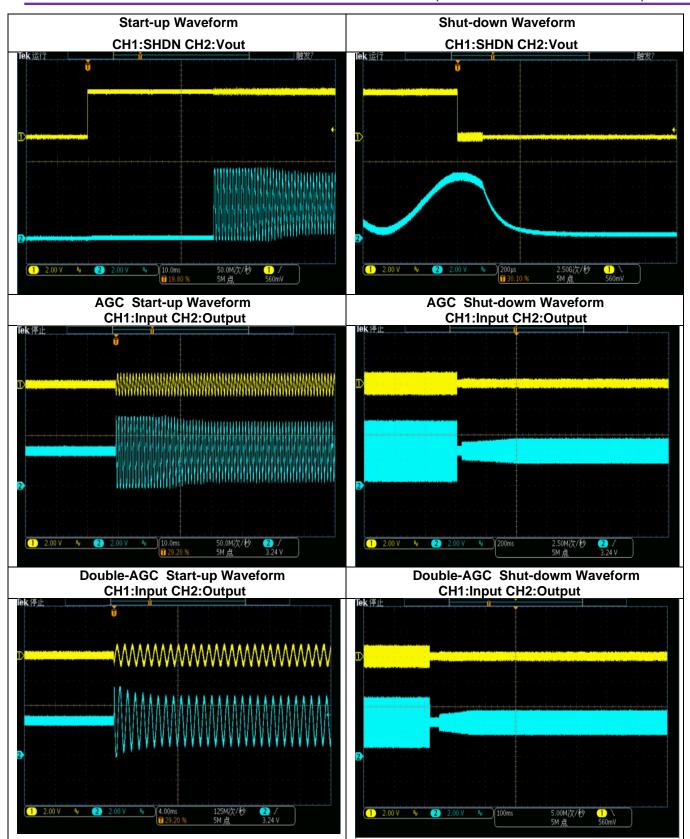
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Functional Description

The OCA7238 is a high efficiency Class- D audio power amplifier with an integrated Charge-Pump Converter.

Fully Differential Amplifier

The OCA7238 features a filter-less modulation scheme that reduces external component count, conserving board space and reducing system cost. With no signal applied, the outputs switch between PVDD and GND with 50% duty cycle, in phase, causing the two outputs to cancel. This cancellation results in no net voltage across the speaker, thus there is no current to the load in the idle state. With an input signal applied, the duty cycle (pulse width) of the Class D output changes. For increasing output voltage, the duty cycle of VOP increases, while the duty cycle of VON decreases. For decreasing output voltages, the converse occurs. The difference between the two pulse widths yields the differential output voltage.

The OCA7238 uses a fully differential amplifier with differential inputs and outputs. The differential output voltage equals the differential input multiplied by the amplifier gain. With the unique technology from OCS, OCA 7238 has an excellent performance in THD and THD+N in fully differential application. The OCA7238 can also be used with a single-ended input. However, using differential input signals when in a noisy environment, like a wireless handset, ensures maximum system noise rejection.

Charge Pump Converter

The OCA7238 consists of an 1.5X charger pump converter. The converter takes the supply voltage (VDD), and increases it to a higher output voltage (PVDD), which power supply of output stage. The Converter incorporates over voltage protection (OVP) that prevents PVDD exceeding its maximum permitted voltage (typ: 5.9V).

Single Wire Pulse Control

The OCA7238 implements a single wire pulse method to control the operation mode. Users can easily select the mode that needed by applying a serial pulse signal to the SHDN pin. The detail operation is showed in the Figure 1.

Mode Switch Timing Sequence

In order to avoid entering an error state, OCA7238 should be powered up first, and then input control signal. When the operating mode needs to be changed, SHDN should be pulled down more than 1ms, and then input the new control signal (see Figure 2).

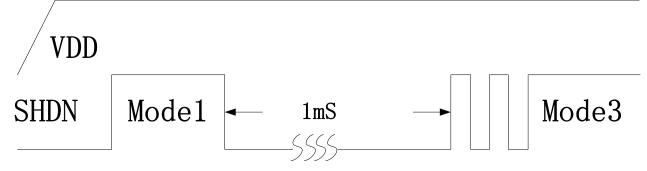


Figure 2. Operating mode switch timing sequence

Auto Gain Control (AGC)

The AGC feature provides continuous automatic gain adjustment to the amplifier through an internal PGA. It continuously monitors the output and adjusts the gain of the loudspeaker amplifier signal path if necessary. This Feature enhances the perceived audio loudness and at the same time prevents speaker damage from overload condition. The gain changes constantly as the audio signal increases or decreases with 0.5dB per voltage step (1dB per power step). If the audio signal has near-constant amplitude, the gain does not change.

The AGC protects the speaker by limiting long-term high output power on the load. Figure 3 shows how the AGC Power is defined.

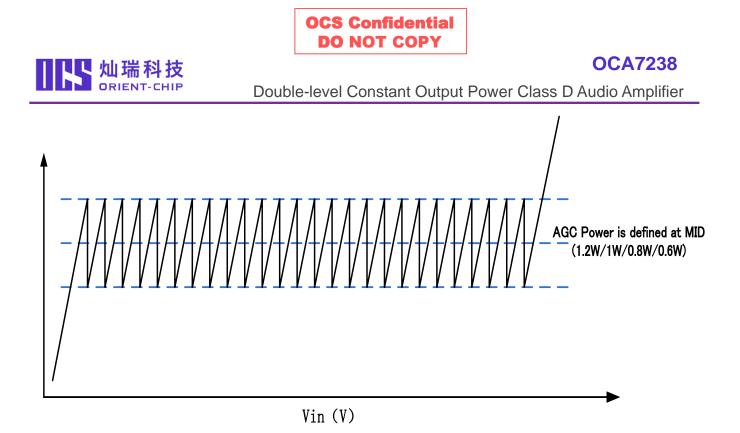


Figure 3. Output Power vs. Input Signal Diagram Showing how AGC Power is Defined

Double-level Auto Gain Control (AGC)

In the application of audio system , the output power of the system always prevails the speaker's standard output power , for example for Vin =5 V , 8 Ω speaker , the max output power without distortion is about 1.56W ,but many speaker's standard output power is about 0.8W ,if not control the output power , the overload signal will damage the speaker permanently, the audio PA with AGC function can protect the speaker usefully , but AGC function has attack time , the setup of attack time is the compromise of the hearing and distortion , if attack time is long , the voice is loud but the distortion will become worse, on the other hand, if attack time is short , distortion will become better but the voice will be weak . So we need the double-level AGC to adjust the output of the PA dynamically, thus, we increase the amplitude of small signal and decrease the amplitude of big signal for the prevention of distortion in order to improve the voice performance of the audio system.

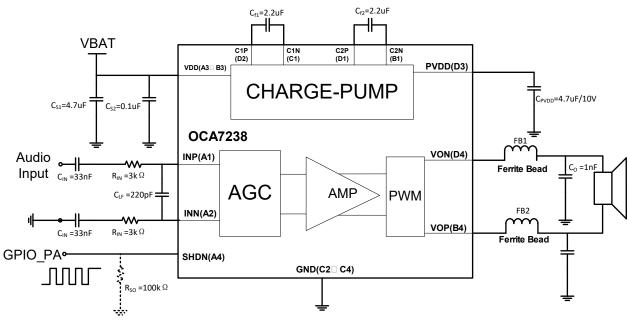
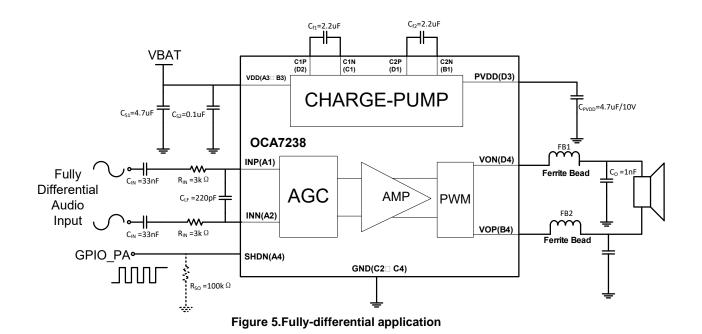


Figure 4.Single-ended application





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◆Application Information Components Selection

Use very low ESR ceramic capacitors (X5R/X7R) will help to reduce the output resistance of the charge pump and thus improve the system efficiency. Capacitors constructed using X5R (-55° C to +85° C) or X7R (-55° C to +125° C) dielectric materials are preferred because they are compact, feature low ESR and are sufficiently stale over a wide temperature range. The capacitance value decreases over the DC biasing voltage range (50% to 85% decrease). Consequently, the selected capacitor should have a nominal value that is three to four times higher than the required minimum effective capacitance.

Decoupling Capacitor (CS)

The OCA7238 is a high-performance Class-D audio amplifier that requires adequate power supply decoupling to ensure the efficiency is high and total harmonic distortion(THD) is low. For higher frequency transients, spikes, or digital hash on the line, a good low equivalent-series-resistance (ESR) 4.7 μ F ceramic capacitor placed as close as possible to the device VDD pin works best. Placing this decoupling capacitor close to the OCA7238 is important for the efficiency of the Class-D amplifier, because any resistance or inductance in the trace between the device and the capacitor can cause a loss in efficiency. For filtering higher-frequency noise signals, a 0.1 μ F capacitor placed near the audio power amplifier would also help.

Charge Pump Flying Capacitor (Cf1,Cf2)

The flying capacitor affects the load regulation and output impedance of the charge pump. The value of flying capacitor is too small results in a loss of current drive, leading to a loss of amplifier headroom. A higher valued flying capacitor improves load regulation and lowers charge pump output impedance to an extent. Selecting a 2.2μ F/6.3V will help regarding the load regulation and the device's ability to provide sufficient current drive.

Charge Pump Hold Capacitor (CPVDD)

The value and ESR of the hold capacitor(CPVDD) directly affects the ripple on CPVDD. Increasing the value of CPVDD reduces output ripple.

Decreasing the ESR of CPVDD reduces both output ripple and charge pump output impedance. A 4.7uF/10V capacitor is recommended.

Beam Filters

A ferrite bead filter can often be used if the design is failing radiated emissions without an LC filter and the frequency sensitive circuit is greater than 1MHz. This filter functions well for circuits that just have to pass FCC and CE because FCC and CE only test radiated emissions greater than 30MHz. When choosing a ferrite bead, choose one with high impedance at high frequencies, and low impedance at low frequencies. In addition, select a ferrite bead with adequate current rating to prevent distortion of the output signal. Use an LC output filter if there are low frequency (<1MHz) EMI sensitive circuits and/or there are long leads from amplifier to speaker. When use filter, it should be placed as close as possible to the device VOP/VON pin.

Input Resistors (RIN)

The OCA7238 has internal input resistors of $6.6k\Omega$. The input resistors set the gain of the amplifier according to equation below.

$$Gain = \frac{159.5 \text{KM}}{\text{R}_{\text{IN}} + 6.6 \text{k}\Omega}$$

Place the input resistors very close to INN/INP pin to limit noise injection on the high-impedance nodes.

Input Capacitors (CIN)

The input capacitors and input resistors form a high-pass filter with the corner frequency, fC, determined in equation below.

$$f_{c} = \frac{1}{2\pi \times C_{IN} \times (R_{IN} + 6.6k\Omega)}$$

The value of the input capacitor is important to consider as it directly affects the bass (low frequency) performance of the circuit. Speakers in wireless phones cannot usually respond well to low frequencies, so the corner frequency can be set to block low frequencies in this application. If the corner frequency is within the V1.5 2021. 12. 03





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audio band, the capacitors should have a tolerance of \pm 10% or better, because any mismatch in capacitance causes an impedance mismatch at the corner frequency and below, it may cause turn-on pop noise. Input Low-Pass Filter Capacitors (CLP)

The input low pass filter capacitors and input resistors form a low-pass filter with the corner frequency fL, determined in equation below.

$$f_{\rm L} = \frac{1}{2\pi \times 2 \times C_{\rm LP} \times (R_{\rm IN} / / R_{\rm INS})}$$

Large ripple voltages can be present at the output of $\Delta\Sigma$ DACs and CODECs,just above the audio frequency. This out-of-band noise is due to the noise shaping of the delta-sigma modulator in the DAC.Some Class-D amplifiers have higher output noise when used in combination with these DACs and CODECs.This is because out-of-band noise from the CODEC/DAC mixes with the Class-D switching frequencies in the audio amplifier input stage.

The low-pass filter reduces the out-of-band noise and RF noise, filtering out-of-band frequencies that could degrade in-band noise performance. This low-pass filter also prevents AGC errors due to out-of-band noise.

When the music sounds sharp, the low-pass filter can attenuate part of the high-frequency input signal, make music signal soft and comfortable. The RINS is internal input resistor and its value is 16.6K Ω . The recommended value of CLP is 220pF,RIN is 3K Ω . The -3dB point of the low-pass filter is found using equation below:

$$f_{\rm L} = \frac{1}{2\pi \times 2 \times 220 \text{pF} \times (3\text{k}\Omega//6.6\text{k}\Omega)} = 175.5\text{KHz}$$

TVS Tubes

To improve system ESD performance, bidirectional TVS tube is needed. The symmetrical TVS tube without Snapback characteristics is supposed to be selected to ensure good sound effects (see Figure4). The TVS tube should be placed near the speaker.

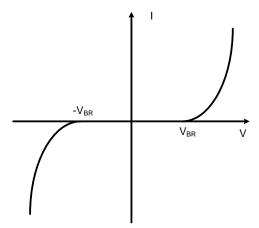


Figure 6. Bidirectional TVS tube without Snapback characteristics I/V

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Input Signal wire layout

The audio signal wires between baseband and OCA7238 should line in the inner layer, and they also should be shielded with ground on both sides. In single ended input application, ground of the input signal need to try to close base-band, in order to avoid the coupling noise.





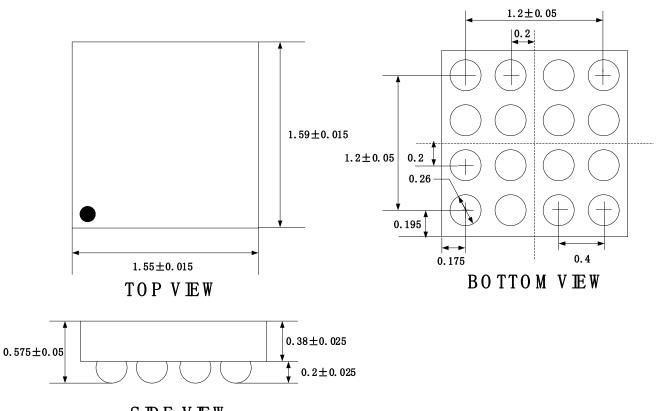


Ordering Information

Device	Temperature Range	Package	Shipping	MSL
OCA7238WPAD	−40° C to +85° C	16-ball WLCSP 1.57x1.61mm	3000 / tape & Reel	1

Package Information

WLCSP-16B



SIDEVIEW

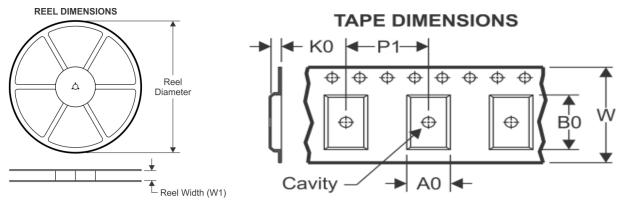
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NOTE : ALL dimensions are in millimeters



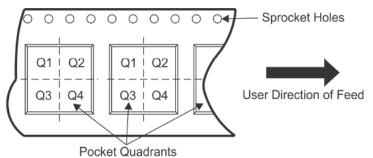


Packing Information



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



Package tape	Package Drawing	MSL	SPQ	Reel Diameter(mm)	Reel Width W1(mm)
WLCSP-16B	3AB	Level-1-260C	3000	180	8.4
A0	B0	K0	P1	W	PIN A1
(mm)	(mm)	(mm)	(mm)	(mm)	Quadrant
2	2.1	1	4	8	Q1



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